

Date: Tuesday, 24/02/2009 9:01:12 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GUARD
Job Number	: 46048		
Estimate Number	: 13302		
P.O. Number	:	Part Number	: D37751
This Issue	: 24/02/2009 S.O. No. :	Drawing Number	: D3775 REVB
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 44532	Material	:
Written By	: <u>09.02.24</u>	Due Date	: 03/03/2009 Qty: <u>20</u> Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-05-05 JLM Verified By:EC Est Rev:B 08-07-18 revB as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELNR1500	Inventory
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Comment: Qty.: 0.2468 f(s)/Unit Total : 49.5968 f(s)

1.50" Black Delrin Bar

Batch: 1110115

09/02/27

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: DOOSAN LATHE

1- Turn as per Folio FA742 Rev: H/A & Dwg D3775 Rev: B

2-Deburr per dwg D3775

09/02/27

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/02/27 (20)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

M.A 09/02/28 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ST 120

09/03/02 (20)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 46048

Part Number: D37751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

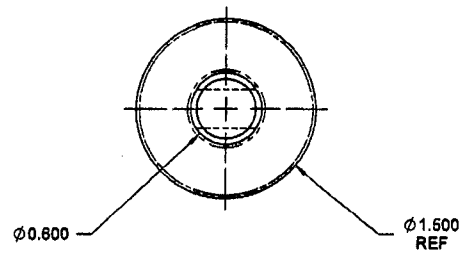
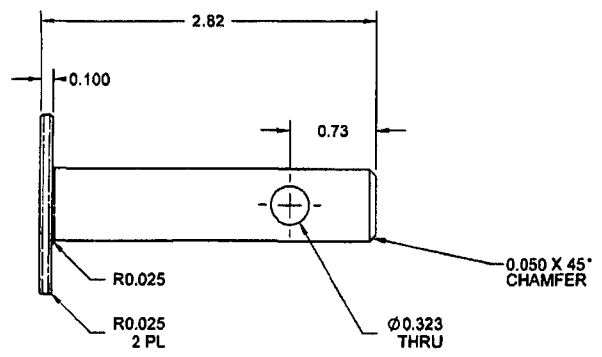
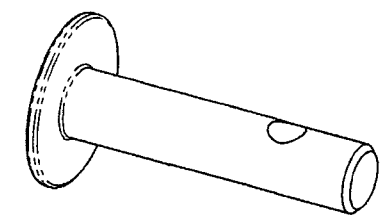
Job Completion



*U 09-03-02*



w/o 46048



**D3776-1 GUARD**

08.07.10/MP

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL ROUND BAR (REF. DART SPEC. M-DELRIN-R)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.03 lbs

B	RE-DESIGN -1 FOR LONGER PROFILE, ELIMINATE -3	HS	08.06.10
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3775	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	08.06.10	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	